

# SHELL GROUT AG

# STRUCTURAL EPOXY HIGH STRENGTH ADHESIVE AND ANCHOR GROUT

#### **PRODUCT DESCRIPTION**

**SHELL GROUT AG (PC 2175)** is a two component epoxy based high strength adhesive and anchor grout. It is available in two grades: paste and pourable. It forms to give a very strong, dense solid material. It is available in premeasured ready to use kit.

#### **STANDARDS**

It conforms to BS 6319: Part 2, BS 6319: PART 3, BS 6319: PART 7.

PRODUCT PROPERTIES	SHELL GROUT AG					
Component	Two ( Base & Hardener )					
Appearance	Grey when mixed					
Grades	Paste ( thixotropic ) and Pourable					
	Non-Sag Grade	Pourable Grade				
Mixed Density	1.84 kg/litre	1.70 kg / litre				
Pot Life	30 - 45 minutes	30 - 45 minutes				
Compressive Strength	70 N/mm² at 7days	80 N/mm² @ 7 days				
Bond Strength	> 3 N/mm² (concrete failure)	> 3 N/mm² (concrete failure)				
Flexural Strength	20 N/mm <sup>2</sup>	35 N/mm²				
Tensile Strength	20 N/mm <sup>2</sup>	25 N/mm²				
Application Temperature	+5 to +40 °C	+5 to +40 °C				
Chemical resistance	Resistant to chemicals	Resistant to chemicals, alkalis, oil, fules, etc.				

# **ADVANTAGES**

- High early strength
- Good adhesion to all susbtrates
- · Two grades (paste and pourable), makes job easy, time saving and cost effective
- Unaffected by a wide range of acids, alkalis and industrial chemicals
- 3 to 4 times stronger than typical concrete
- Excellent resistance to abrasion and impact.
- Corrosion resistant
- · Vibration resistant
- · Tolerant to damp conditions

#### **AREA OF APPLICATION**

**SHELL GROUT AG** is used as epoxy grouting for bar anchor, starter bars, bridge bearing, boom fixing, bolts, nails, etc. It is used for speedy and permanent patching repairs to concrete structures, bonding of precast concrete components, bridge bearings to concrete and all structural repair works where strength, impermeability to water and resistance to aggressive chemicals is essential.



#### APPLICATION METHODOLOGY

Surface Preparation: All surfaces should be dry, clean, free from standing water, grease, curing compounds, mould oils and all loosely adhering particles. Cement laitance should be removed by mechanical means. Roughen surfaces with chipping to ensure good bonding.

Mixing: Mix component A and B together thoroughly with a slow speed drill for 1 minute (max 400 R.P.M.).

#### Application:

For Anchor Bolts: Anchor bolt, dowel and starter bar holes must be dry. For bolts which will be placed into preformed holes, fill hole with **SHELL GROUT AG** and gradually work the bolt into the grout.

For Patching Work: Anchor bolt, dowel and starter bar holes must be dry. For bolts which will be placed into preformed holes, fill hole with SHELL GROUT AG and gradually work the bolt into the grout.

HOLE DIAMETER	VOLUME OF GROUT FOR BOLT DIAMETER						
(mm.)	12	16	20	25	32	40	
20	25						
25	50	40	25				
32	80	70	60	40			
38		130	100	75	45		
45			150	130	100	45	
50				180	150	90	
62					280	225	

Volume of **SHELLGROUT AG** in ml./100 mm. bond length

#### **HEALTH AND SAFETY**

- PPE'S: Gloves, goggles & Organic vapour mask must be worn
- Precautions: Contact with skin, eyes, etc must be avoided, if not may cause irritation
- Hazardous: It is regarded as hazardous for transportation
- Disposal: Do not re-use containers. To be disposed off as per local rules and regulations
- Detailed Information: Refer MSDS for detailed information

#### **CLEANING PACKAGING**

Clean all equipments and tools with suitable Cleaner. 6 litre set (Non-Sag& Pourable Grade)

## SHELF LIFE

12 months from date of production, if stored properly in original unopened packing in dry conditions and away from sunlight and scorching heat.

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